

DATA CENTRE CAPABILITY STATEMENT

Local Melbourne overflow and bespoke light-gauge fabrication for the electrical and fit-out trades building Australia's data centres.

WHO WE ARE

Westberg Sheet Metal is a Melbourne precision fabricator based in Heidelberg West, part of the Ultralift and Spark Equity group. We laser cut, fold, weld, powder coat and assemble light-gauge steel, stainless and aluminium, from one-off prototypes to full production runs. For the data centre supply chain we are the local shop that absorbs **overflow and bespoke fabrication** when your programme stacks up across concurrent halls.

WHAT WE FABRICATE FOR DATA CENTRES

Electrical & switchboard	Enclosures, boxes & containment
Switchboard & distribution enclosures . gland plates . cable-zone covers & blanking . cable ladder / tray brackets & supports . junction & penetration boxes . mounting plates & plinths	Equipment enclosures & housings . aisle containment panels & blanking . custom covers, lids & trays . perforated screens & vent panels

PLANT & CAPABILITY

- **Fibre laser cutting** from 0.5mm to 20mm, 3000 x 1500mm bed, plus CNC tube laser for hollow sections.
- **2025 Bystronic Xpert Pro 150T press brake**, 3m bending length, with Pressure-Reference and LAMS optical angle measurement for repeatable accuracy.
- **MIG / TIG welding** in mild steel, stainless and aluminium.
- **In-house powder coating**, full RAL range, smooth, satin and texture finishes, switchboard-grade.
- **CAD / design, assembly and kitting** under one roof.

Materials: Galvabond and Zincaneal, 304 and 316 stainless, aluminium, mild steel and Corten.

QUALITY & ASSURANCE

We back every job with the assurance a trade contractor needs to hand fabrication down with confidence:

- Welding carried out to **AS/NZS 1554**.
- **Inspection and test plans** on request.
- **Material and mill certificates** and full job traceability.
- Verified, repeatable accuracy across full production runs.

WHY WESTBERG

Local Melbourne capacity with no interstate freight risk, human-reviewed quotes within 24 hours, fast turnaround on compressed hyperscale programmes, and the stability of an invested manufacturing group behind every order.

Talk to us about your data centre package

Phone **(03) 9459 4600** . 82 Dougharty Road, Heidelberg West VIC 3081 . Trade and volume enquiries: **westberg.com.au/partner** . Send your fabrication package at westberg.com.au and receive a quote within 24 hours.